

## REVISIONS TO CLAIMS

1 Claim 1 (previously presented): A method of manufacturing a circular optical storage disc,  
2 comprising:  
3 providing a substrate with a first surface and a periphery; and  
4 providing a coating on the first surface by applying a liquid, rotating the substrate,  
5 and solidifying the liquid; and  
6 wherein:  
7 when applying the liquid onto the first surface, the substrate is present in a  
8 separate extension body;  
9 the extension body having substantially circumferential contact with the periphery  
10 of the substrate;  
11 the extension body having a surface substantially flush with the first surface of the  
12 substrate, wherein said extension body further comprises at least two parts; and  
13 after substantial solidification of the liquid, the extension body and the substrate  
14 are separated.

Claim 2 (previously presented): The method as claimed in Claim 1, wherein said extension body has an outer periphery which has a circular shape.

Claim 3 (previously presented): The method as claimed in Claim 1, wherein said extension body has an outer periphery which has a polygonal shape.

## REVISIONS TO CLAIMS

Claim 4 (previously presented): The method as claimed in Claim 3, wherein said extension body has an outer periphery which has a regular polygonal shape.

Claim 5 (previously presented): The method as claimed in Claim 1, wherein the surface of the extension body consists of substantially the same material as the substrate of the optical storage disc.

Claim 6 (previously presented): The method as claimed in Claim 1, wherein the surface of the extension body consists of a material to which the coating adheres relatively poorly.

Claim 7 (previously presented): The method as claimed in Claim 1, wherein said at least two parts have surfaces substantially flush with the first surface of the substrate.

Claim 8 (previously presented): The method as claimed in Claim 1, wherein the liquid is solidified by exposure to UV light.

Claims 9-14 (cancelled)

Claim 15 (previously presented): The method of Claim 1, wherein the substantial solidification being sufficient so that coating breaks off at the periphery of the substrate.

Claim 16 (previously presented): The method of Claim 1, wherein the substantial solidification being sufficient so that the separation releases coating from the extension body.

## REVISIONS TO CLAIMS

Claim 17 (previously presented): The method of Claim 1, wherein the at least two parts of said extension body are congruent.

- 1 Claim 18 (currently amended): The method as claimed in Claim 3, wherein a number ~~sides-parts~~
- 2 for the at least two ~~sides-parts~~ used to form said polygonal shape is equal to half of the sides
- 3 within said polygonal shape.

Claim 19 (currently amended): The method as claimed in Claim 18, wherein each of said number of ~~sides-parts~~ is congruent.

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**